

20-8326



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-103

Job Sheet 206613



Part No: D2565-103

18.46

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/20

Job Tracking No:

Due Date: 2/20/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	63 pcs		2/20/20	0.25	0.78	Small Fab - Brake - 1		GP 20-03-13
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
120	QC 5	63 pcs		2/20/20	0.00	0.00	QC 5 - 10		DAS 40 MAR 13 2020 8-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Powdercoat - 2 White GI(S)-B4B	63 pcs		2/20/20	0.00	0.14	Powdercoat - 1 - B4B		B4B 20-03-13
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	63 pcs		2/20/20	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		

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P.T.O.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S263440



Part: D2565-103

Job No: 206613

Serial No/Batch: S263440

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/13/20

https://www.plexonline.com/30235eff-bac5-4e5f-8841-0996a54f1955/Plexus_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 2/3

				B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	6 pcs	2/20/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1- Punch to length as per Dwg D2565 using DT8313 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only) Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: <u>1:15</u> FINISH TIME: <u>1:45</u> 140 - QC3- Inspect Part Finish 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release TEMP: 320°					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	9.1050 ft (1.5175 ea)	100-Small Fab - Brake NC	<u>25789143</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.750W.049	9	20	0	
Part Specifications					
Specifications could not be found.					

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Entered: LR Date: Aug 19/2020



NCR No. RU-8326

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

Job: <u>206613</u> Part No. <u>D2565-103</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☒ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : <u>MAR 13 2020</u>		Sequence #: <u>120</u>		QTY Affected : <u>1 of 3</u>		MRB (QSI042) DAS 9 9-89 <u>20-8-6</u>	
Description Work Order Deviation				Disposition		Completed By <u>GP</u> MAR 13 2020 Lead hand / Supervisor DAS 30 9-89 <u>MAR 13 2020</u> QC / QA Coordinator DAS 9 9-89 <u>20-8-6</u>	
Strut has kink in middle of tube				scrap			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☒		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☒ Cracks ☒ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					